

Fig. 1

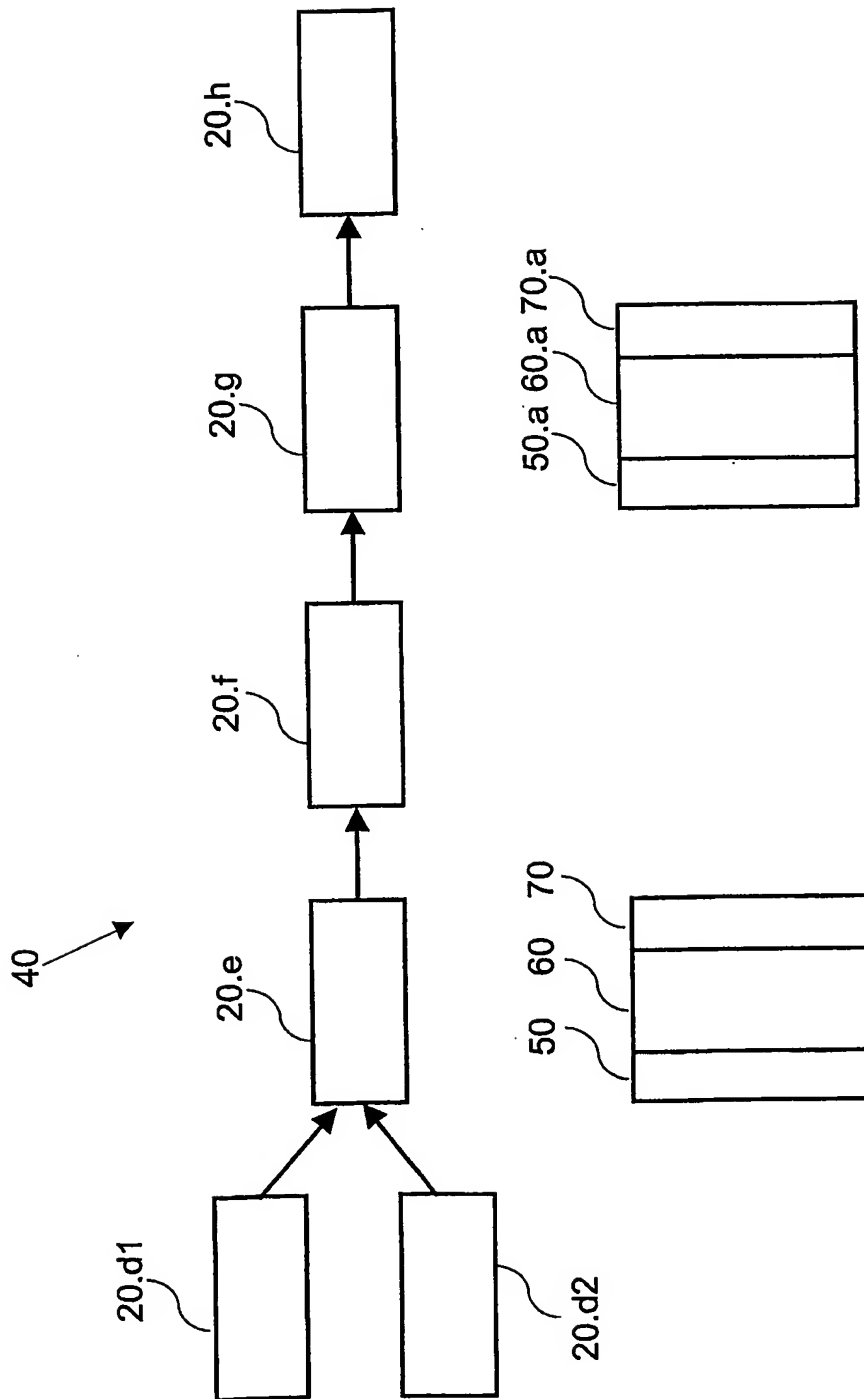


Fig. 2

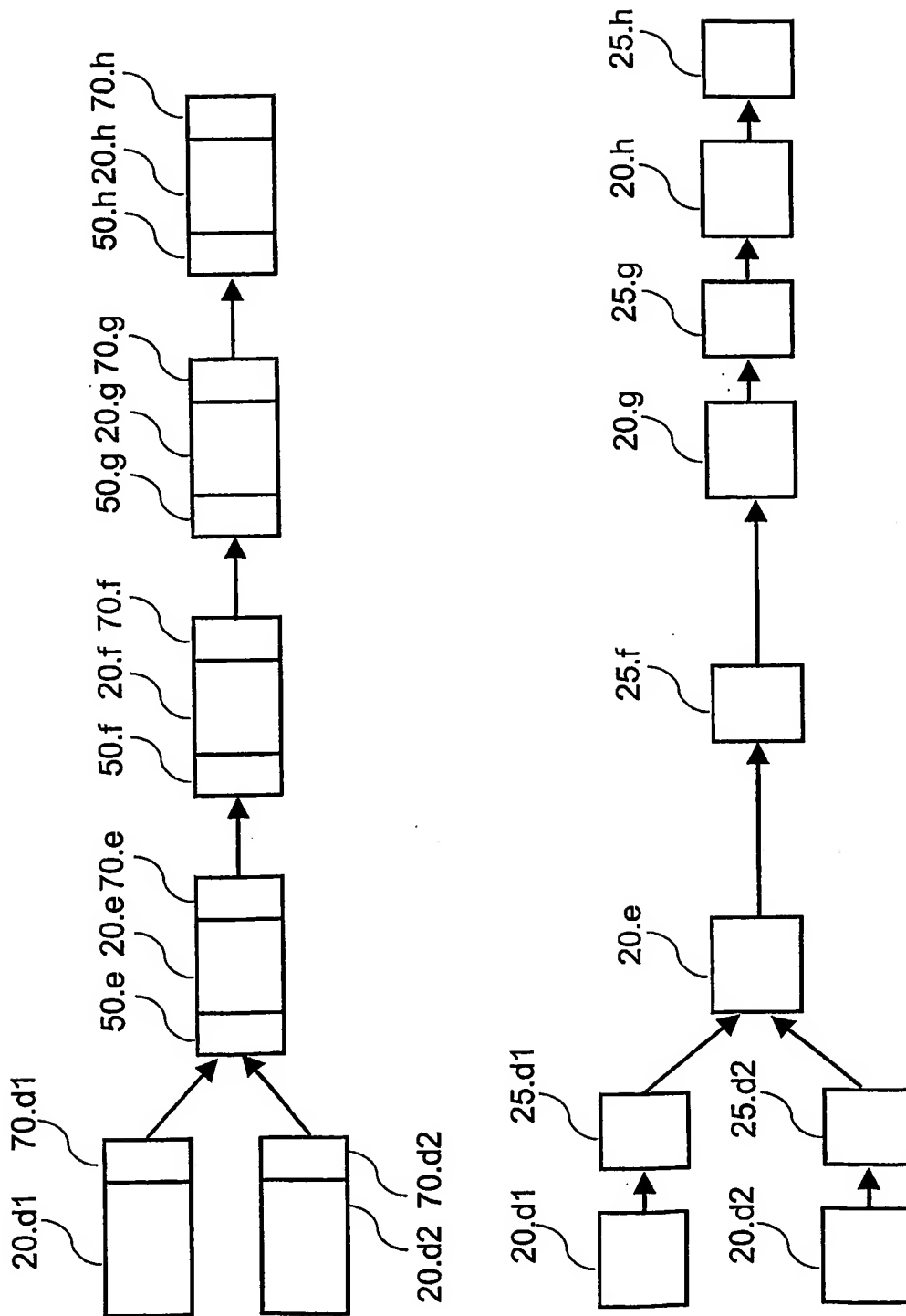
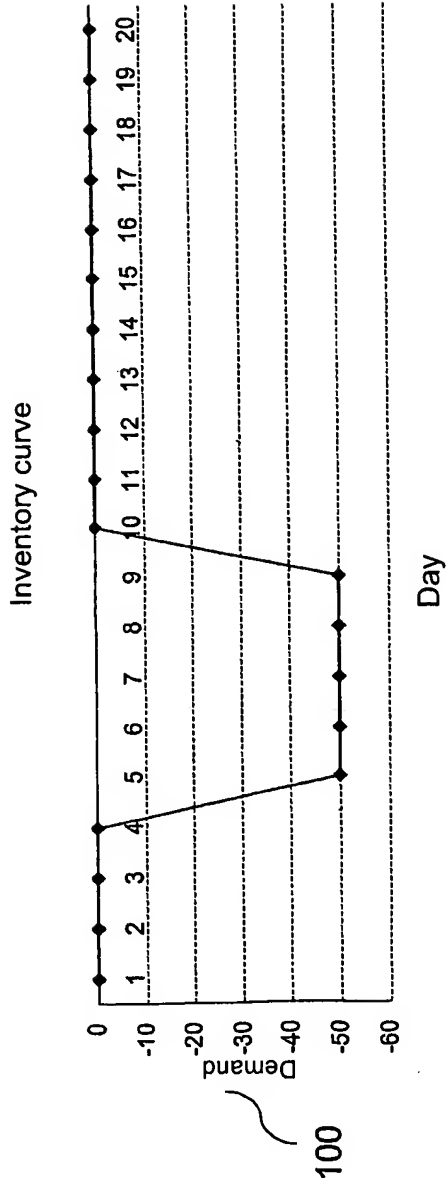


Fig. 3



End user demand curve for intermediate product

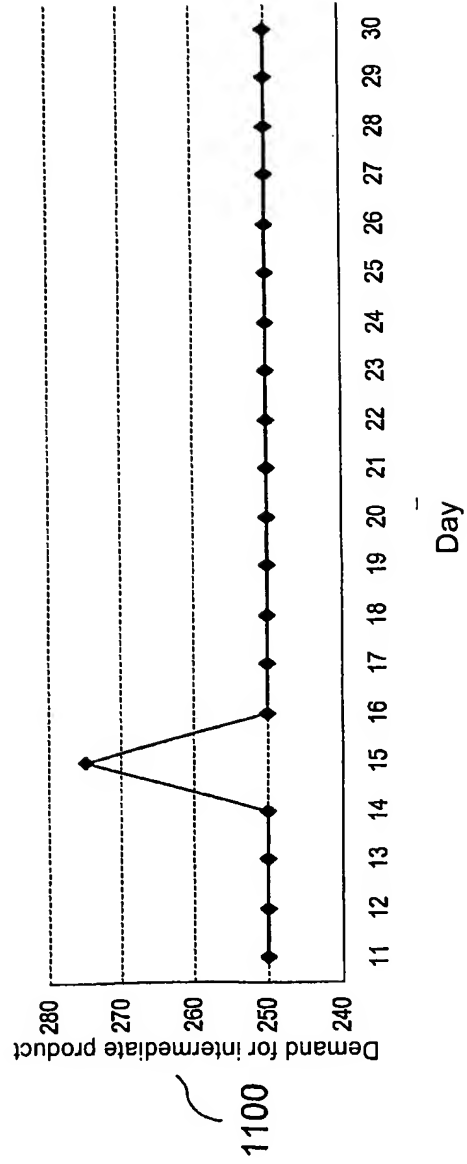
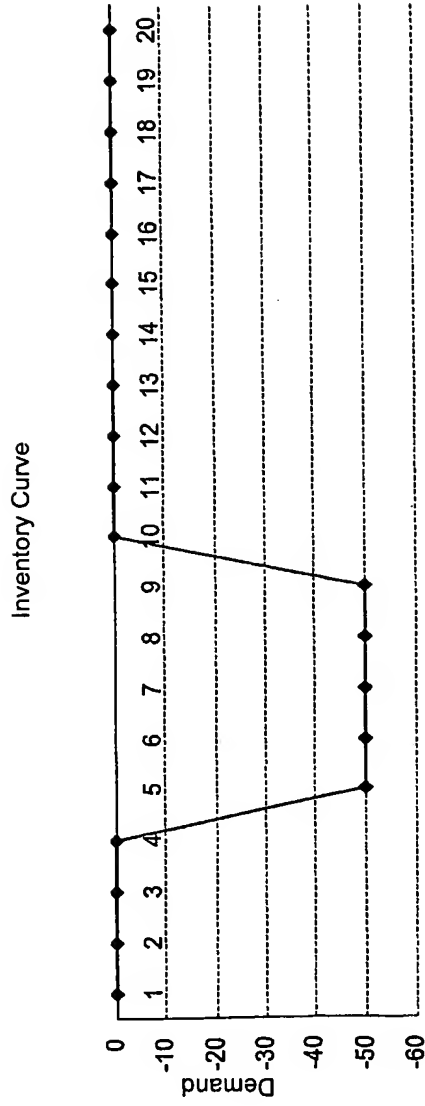


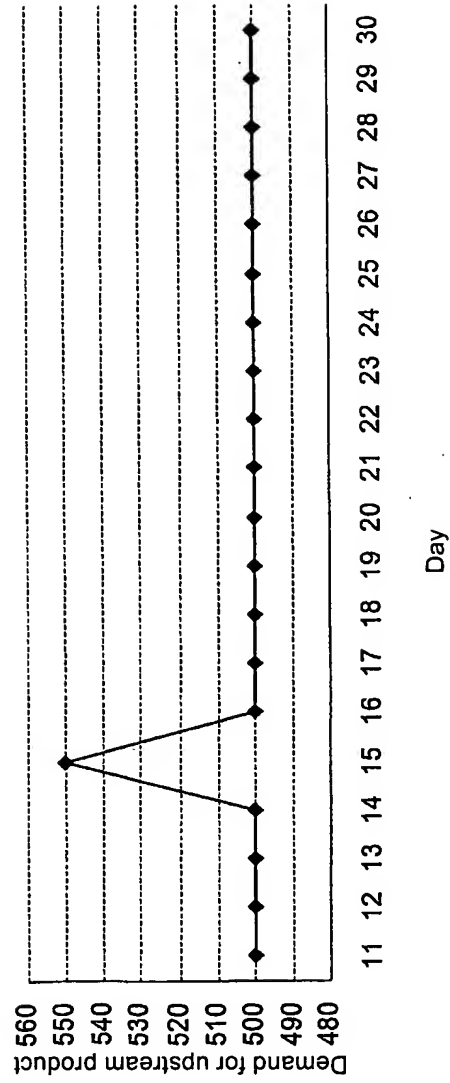
Fig. 4



100

Day

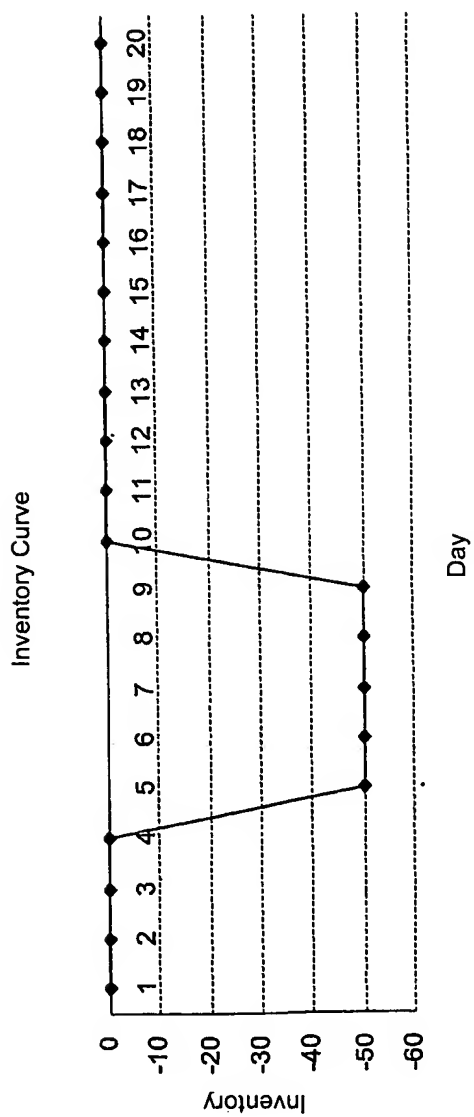
End user demand curve for upstream product



1110

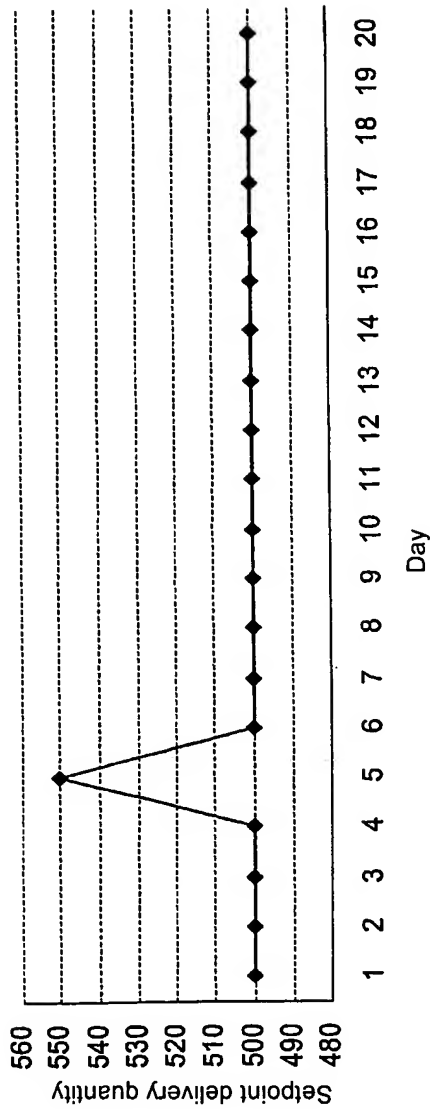
Day

Fig. 5



100

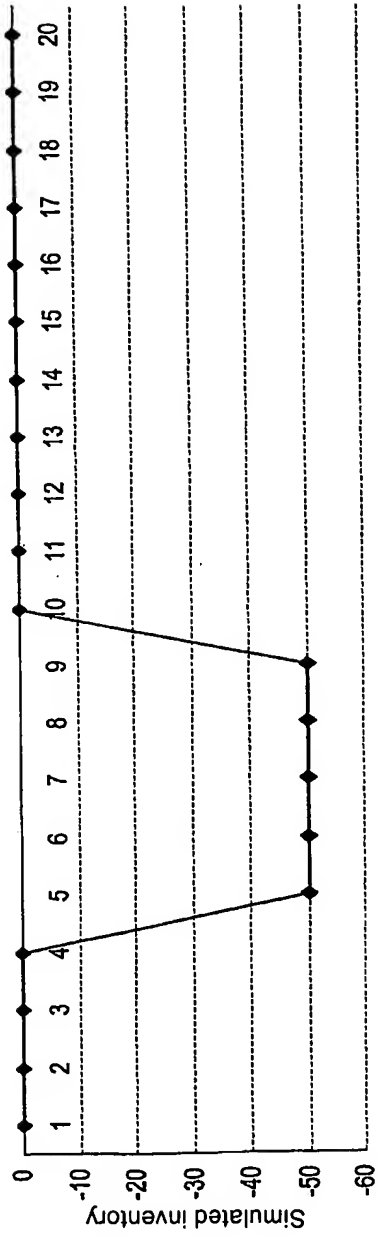
Setpoint delivery curve



110

Fig. 6

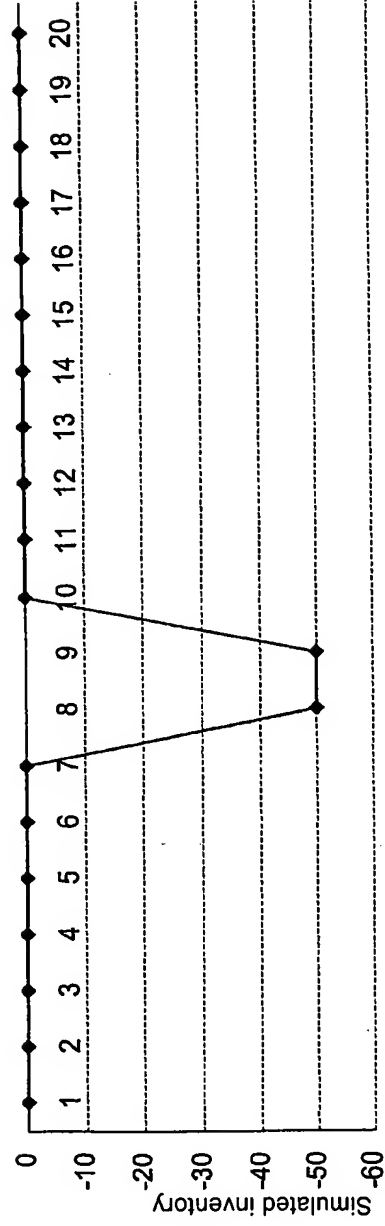
Simulated inventory curve, delta VLZ = 0 days, demand_Std = 500



130

Day

Simulated inventory curve, delta VLZ = 3 days, demand_Std = 500

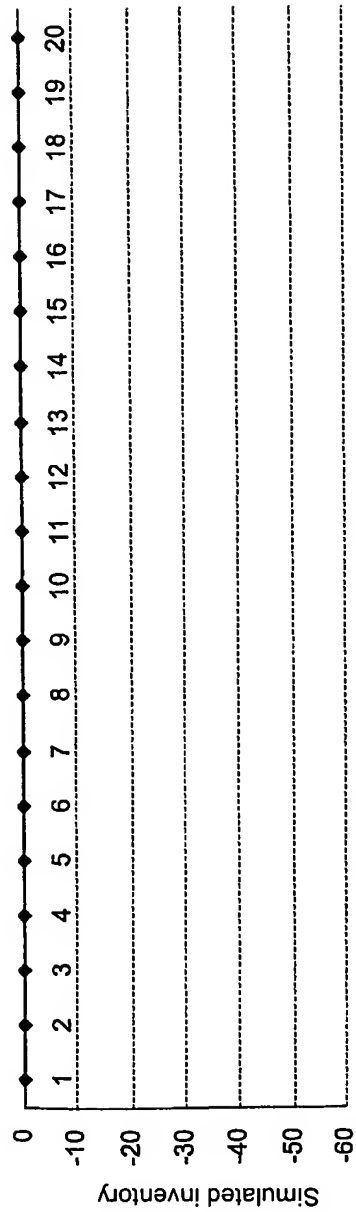


140

Day

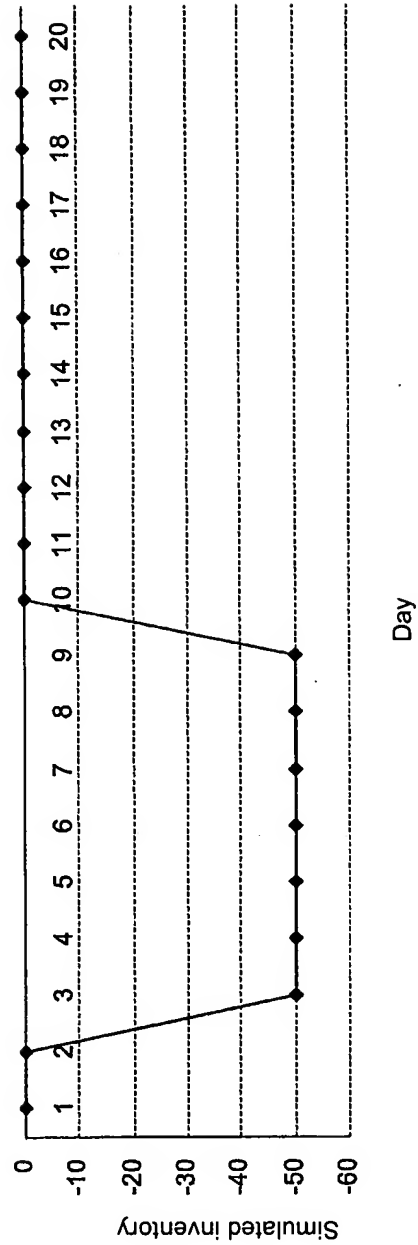
Fig. 7

Simulated inventory curve, delta VLZ = 5 days, demand_Std = 500



150

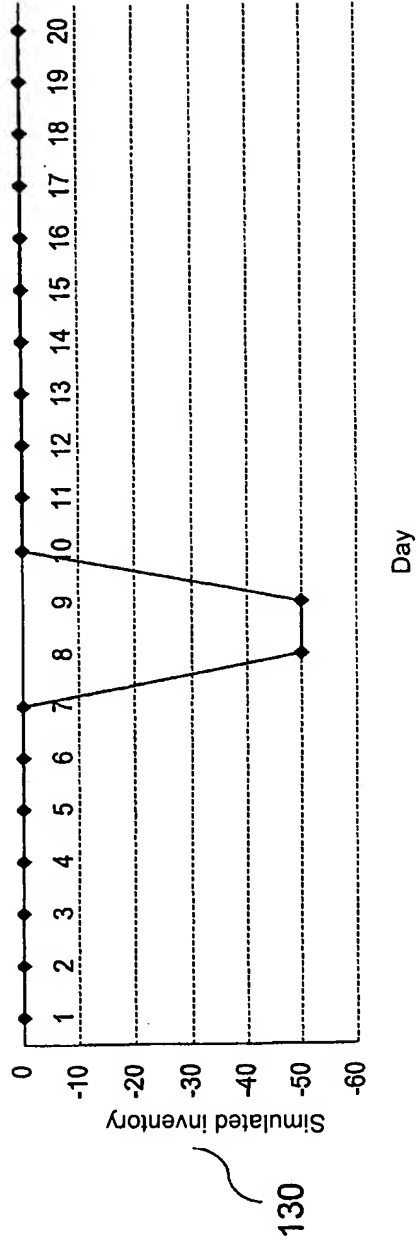
Simulated inventory curve, delta VLZ = 2 days, demand_Std = 500



160

Fig. 8

Simulated inventory curve, delta VLZ = 3 days, demand_Std = 500



Simulated inventory curve, delta VLZ = 3 days, demand_Std = 0

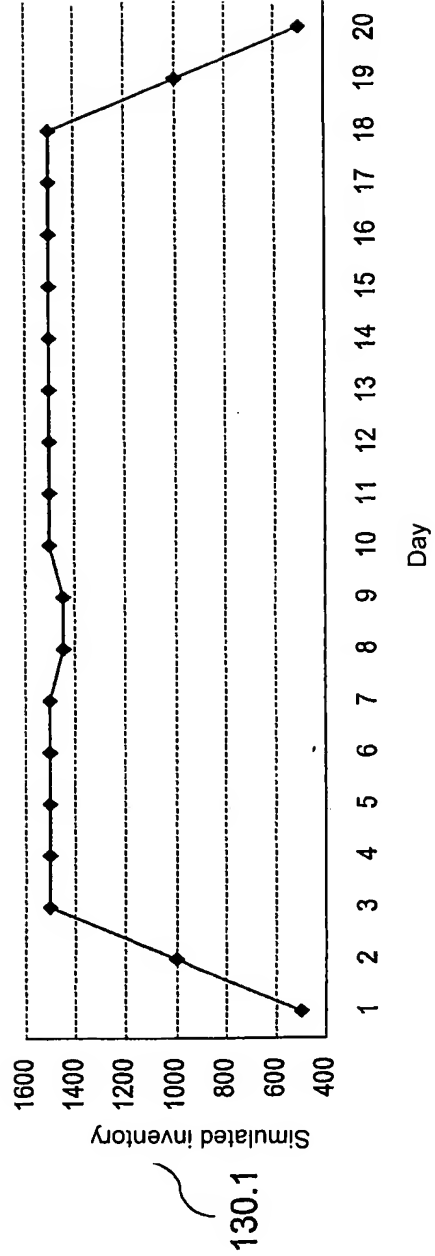


Fig. 9

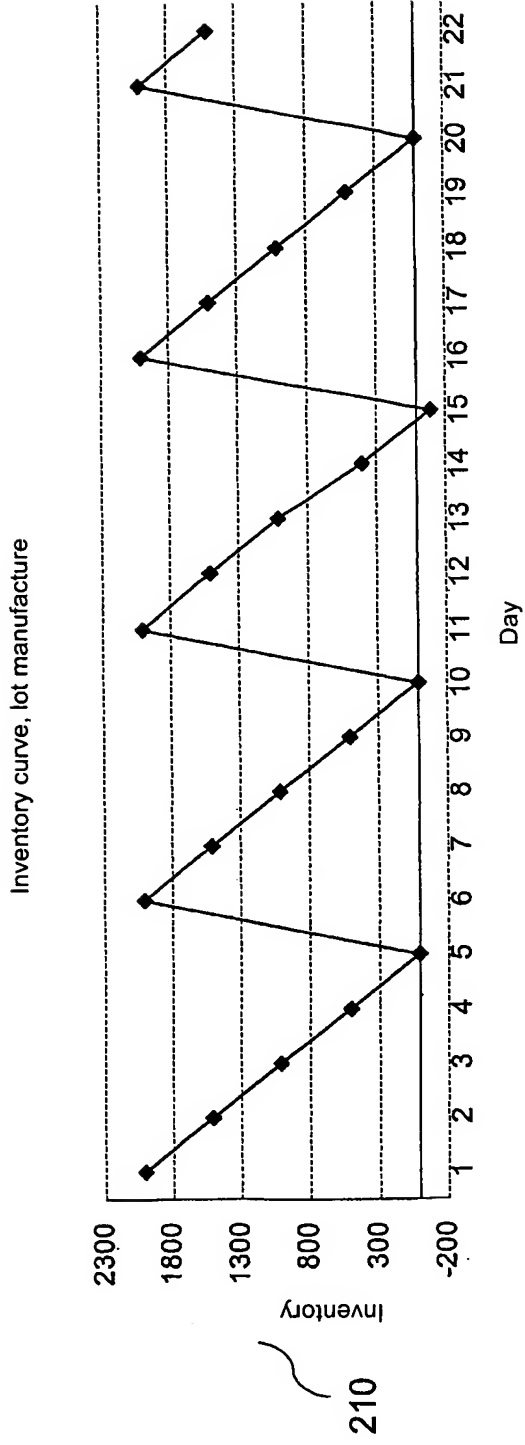
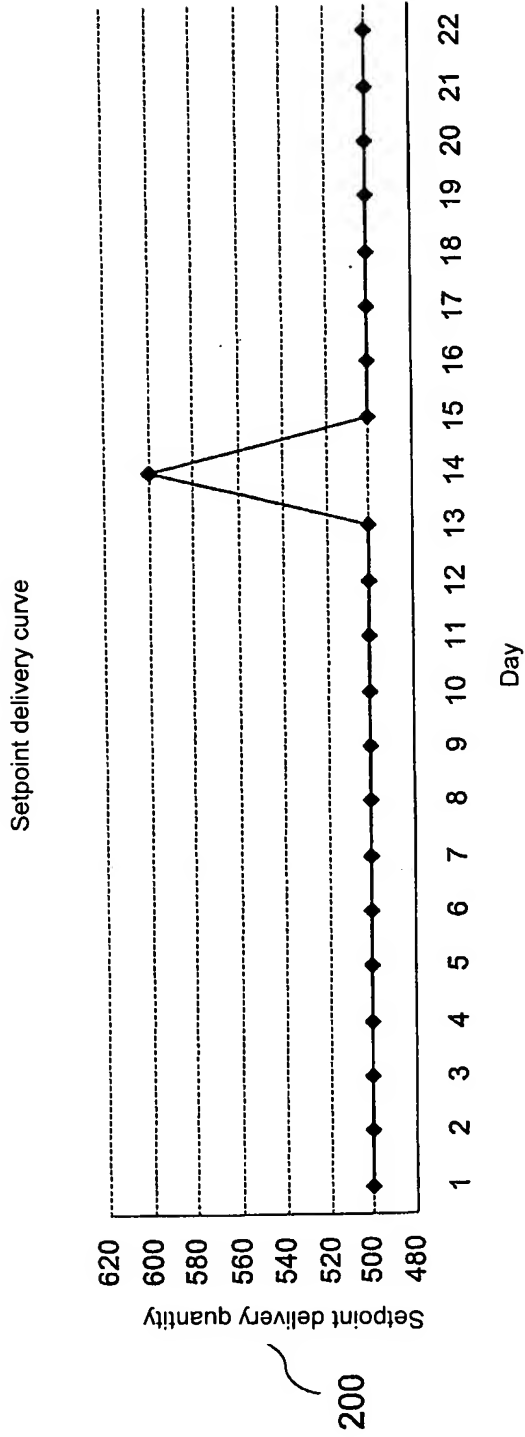
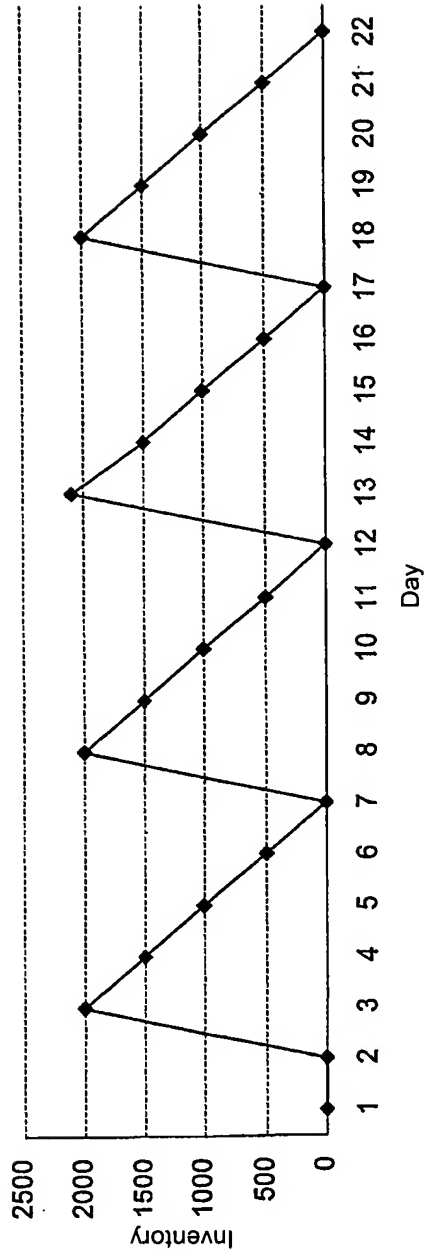


Fig. 10

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Simulated inventory curve, lot manufacture delta VLZ = -3 days



Corrected simulated inventory curve, lot manufacture, delta VLZ = -3 days

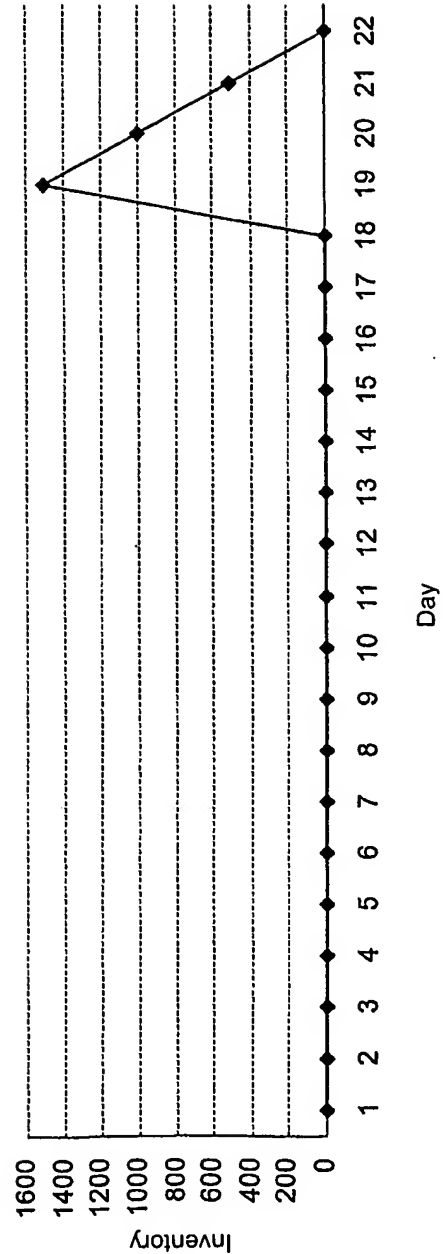


Fig. 11